

<b>Code</b>	MML020
<b>Brand</b>	HOLZMA + BARGSTEDT
<b>Model</b>	HPP 300/43/43 + TFL 210 10/5

## AUTOMATIC LINE

► **POSITION 1 - OUR CODE:** MMI018 - **TYPE:** LOADER FOR BEAM PANEL SAW - **BRAND:** BARGSTEDT - **MODEL:** TFL 210 10/5

**AUTOMATIC SYSTEM TO LOAD PANELS** in a numeric controlled beam panel saw

### GENERAL SPECIFICATIONS

#### ► Industrial and fast system

- Useful width of the panel 1800/ 3000 mm
- Useful length of the panel 550/ 2000 mm
- Vacuum pump

### SYSTEM AND OPTIONALS OF THE PANEL HANDLING

- Motorized transfer conveyor for the introduction of the panels into the production line
- Frame

for the handling of the working panels that are lifted and put down through a vacuum system for the workpieces locking

- Suction cup frame for the handling of the working panels that are lifted and put down through a vacuum system for the workpieces locking

### CONTROL OF THE MACHINE AND ACCESSORIES

- **Control and program system** with the following features: - pc - screen colour - CD-ROM reader
- Adjustable separated command board to control the machine

### NORM AND OPTIONAL FOR THE SECURITY

- **Security norme CE mark**
- Protection grids installed on the machine

Technical data will be checked when the machine will be in our warehouses

► **POSITION 2 - OUR CODE:** MMI017 - **TYPE:** NUMERIC CONTROLLED BEAM PANEL SAW - **BRAND:** HOLZMA - **MODEL:** HPP 300/43/43

### NUMERIC CONTROLLED BEAM PANEL SAW WITH FRONTAL LOADING

#### GENERAL SPECIFICATIONS

#### ► Industrial machine with heavy-duty structure

- Useful working cutting width 4300 mm
- Useful working cutting length 4300 mm
- Useful working cutting height 92 mm
- Max. main blade projection 95 mm
- Lateral pneumatic aligner

► **Panels feeding: automatic, with suction cup rear system that is integrated in the machine structure.** The suction device takes the single panel and puts it down in hidden time in the alignment station inside the machine

- Supporting table under the pusher carriage equipped with idle rollers to avoid any scratching on the panels

#### FRONT SUPPORTING TABLES

- Nr. 1 fixed front table with with additional guide - covered by bachelite - **air blowing device** - table dimension 650 X 2160 mm
- Nr. 3 front tables - covered by bachelite - **air blowing device** - tables dimension 650 X 2160 mm

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**SAW CARRIAGE TECHNICAL DATA**

- ▶ Speed of saw carriage: - forward 5-130 m/min. - back 130 m/min
- ▶ Carriage with main blade and scoring saw units
- ▶ Main blade - max. tool diameter 350 mm - regulation of height position in automatic by numerical control - motor power 11 Kw
- ▶ Scoring saw - max. tool diameter 180 mm - regulation of height position in automatic by numerical control - motor power 1.5 Kw
- ▶ "Quick change" system of the saw blades QUICK LOC

**PUSHER TECHNICAL DATA**

- ▶ Motorized pusher carriage - nr. 7 grippers to clamp the package of panels
- ▶ Speed of the carriage: - forward 10-90 m/min. - back 90 m/min

**CONTROL OF THE MACHINE AND ACCESSORIES**

- ▶ **Control and program system** POWER CONTROL + CADMATIC 4.0 with the following features: - pc - screen colour - CD-ROM reader - keyboard
- ▶ **Printer for the bar-codes labels**
- ▶ **Software to print the labels**
- ▶ Adjustable hanging command board to control the machine

**NORM AND OPTIONAL FOR THE SECURITY**

- ▶ **Security norme CE mark**
- ▶ Protection grids installed on the machine

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**Code**

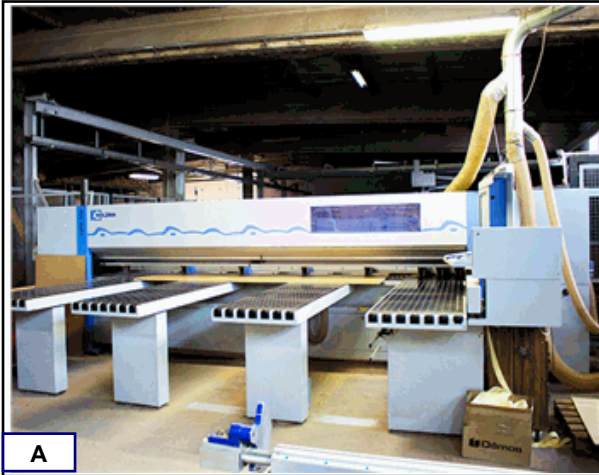
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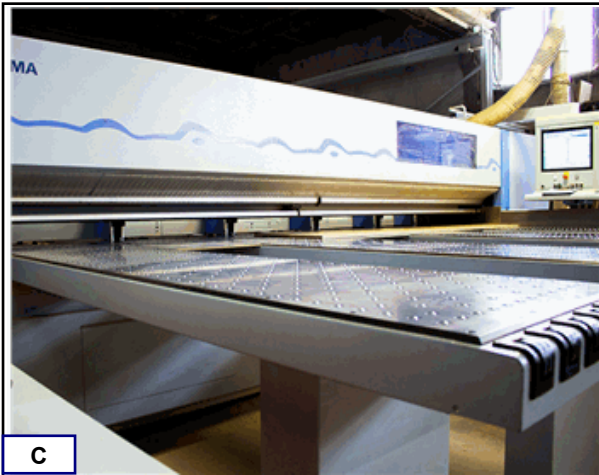
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**A**



**B**



**C**



**D**



**E**



**F**

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